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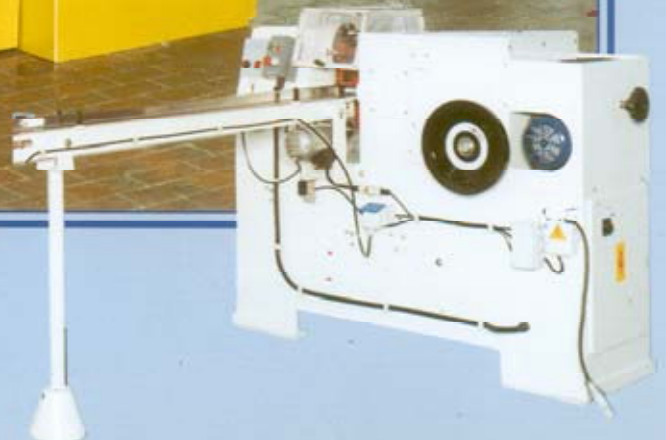
MIGNON HOTEL SOAP PRESSES

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MIGNON HOTEL SOAP PRESSES

We are pleased to present the most complete line of hotel soap presses. Our three MIGNON models cover the entire need of the industry.

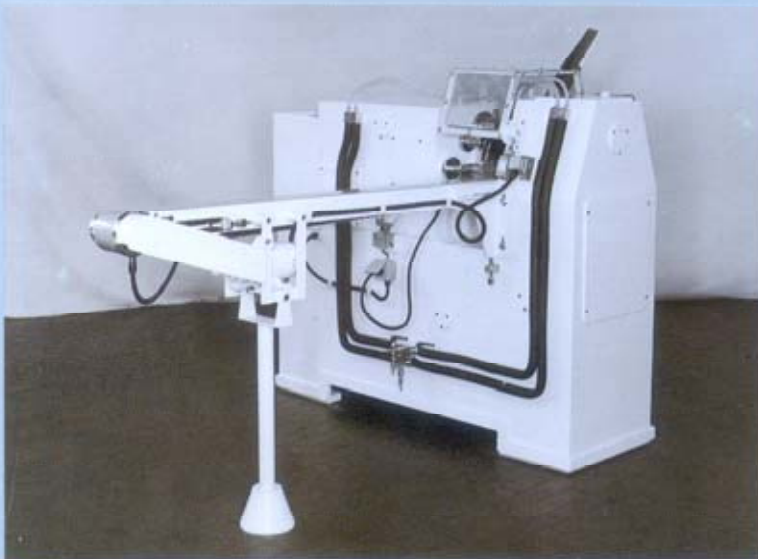
The MIGNON-100 with manual or automatic infeed is designed for stamping up to 120 bars per minute banded shaped bars using a single die set.

The MIGNON-200 with automatic infeed is rated for a maximum of 220 bars per minute of banded shaped bars with a double die set.

The MIGNON-300 vertical motion fully automatic press uses a single die set to stamp 300 bars per minute of banded or 240 bars per minute of bandless shaped bars.

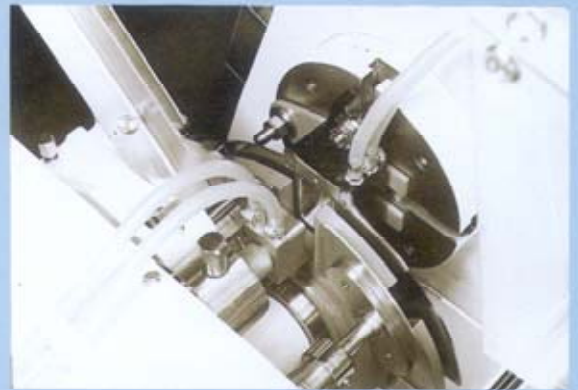
MIGNON-100

- Maximum stamping speed: 120 bars per minute
- One complete die set for banded bars consists of:
 - one single cavity die box
 - one rotating star wheel
 - one engraved die and one counterdie with cooling channels
 - slug (billet) infeed pusher
 - bar (tablet) discharge pusher
 - set of bar thickness (weight) adjusting plates



MANUAL INFEED MODEL ▲

The MIGNON-100 can be hand fed with pre-cut long slugs (billets) which are cut automatically into smaller pieces by the stamping action.

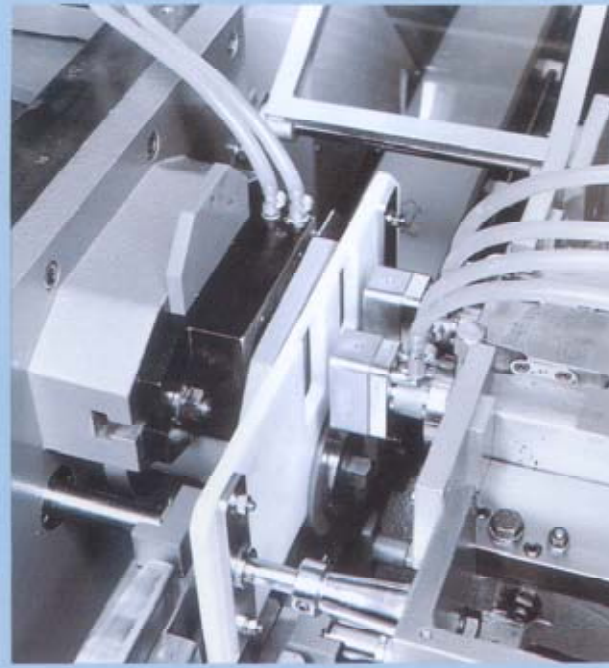


AUTOMATIC INFEED MODEL

The MIGNON-100 automatic model is fed with individually pre-cut slugs of predetermined size. For fully automatic line operation an optional **Slug Ejector Conveyor** with a slug turn-over device is recommended.

The small hotel size slugs are best extruded from the plodder horizontally but since they must be fed into the die box vertically a turn-over device is needed. ▼





MIGNON-200

- Maximum stamping speed: 220 bars per minute. One complete die set for banded bars consists of:
 - One two cavity die box.
 - One rotating star wheel.
 - Two engraved dies and two counterdies with cooling channels.
 - Slug infeed pushers.
 - Bar discharge pushers.
 - Set of bar thickness (weight) adjusting plates.

MIGNON-300

Cam and turret high precision indexing system operates the horizontally rotating die box. Shaft of all working mechanism fitted on ball or roller bearings.

Maximum stamping speed:

- 300 banded bars per minute
- 240 bandless bars per minute

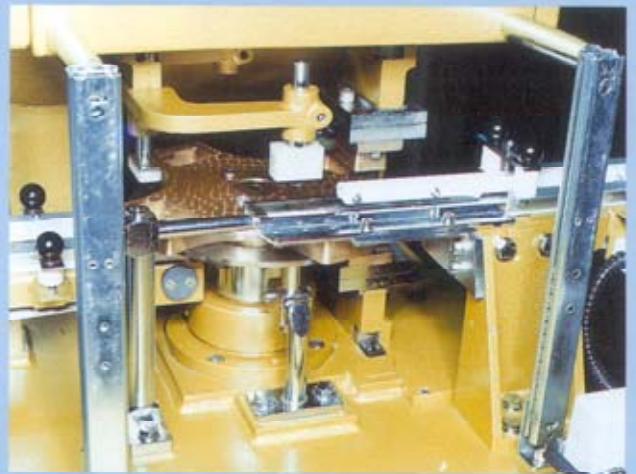
- Stamped bars discharge options to be coupled with hotel soap wrapping machine

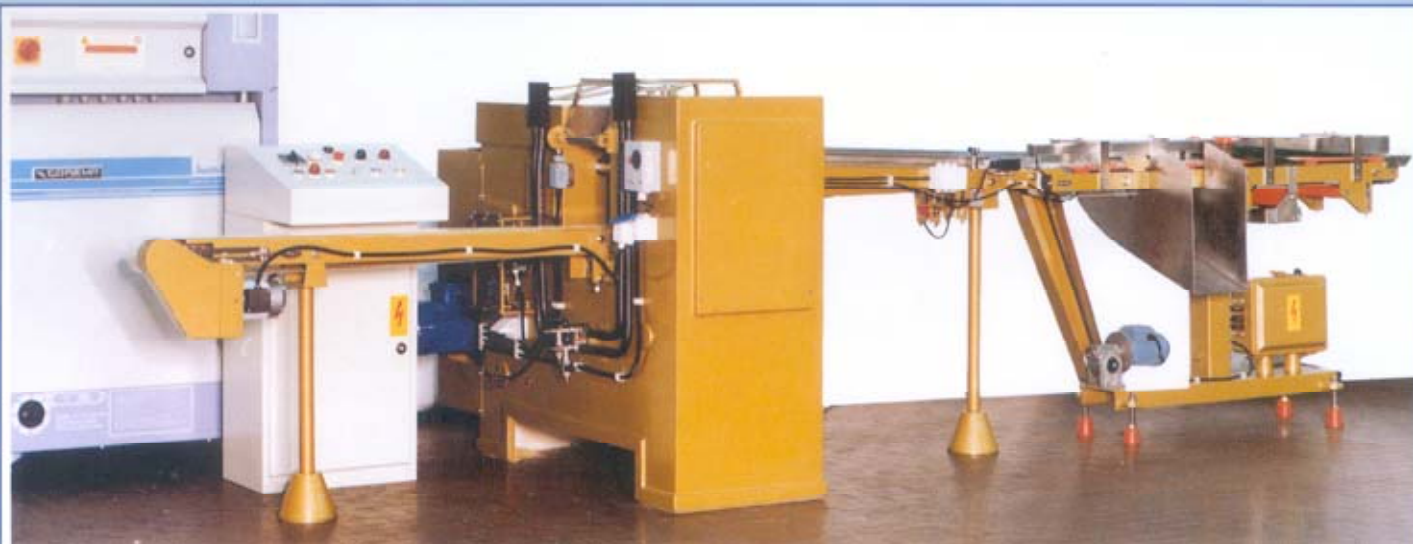
One complete die set for banded bars consists of:

- one four cavity rotating die box
- one engraved die and one counterdie with cooling channels
- slug infeed pusher
- bar discharge pusher








One complete die set for bandless bars consists of:

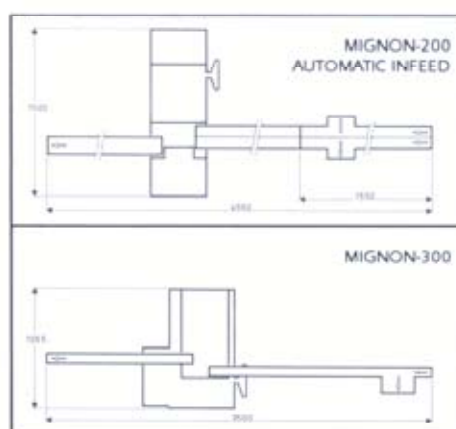
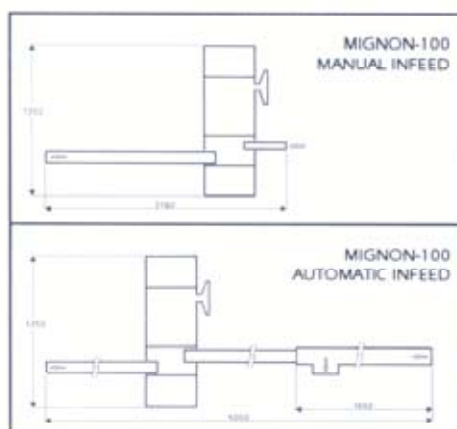
- one four cavity rotating disk die box
- one engraved die and one counterdie with cooling channels
- slug infeed pusher
- bar discharge pusher





SPECIFICATIONS FOR MIGNON PRESSES

MODEL	MAXIMUM STAMPING SPEED (BARS / MIN)	BAR WEIGHT (GRAMS) MIN / MAX	BAR SIZE (MM) L x W x TH	INFEED SYSTEM	DISCHARGE SYSTEM	SOAP SHAPES HANDLED	MACHINE WEIGHT KG
MIGNON-100 MANUAL INFEED	120	10 - 60	85 x 50 x 15	MANUAL	SINGLE LANE	BANDED RECTANGULAR	600
MIGNON-100 AUTOMATIC INFEED	120	10 - 100	85 x 50 x 25	AUTOMATIC SINGLE LANE 			900
MIGNON-200	220	10 - 100	85 x 50 x 25	AUTOMATIC DUAL LANE 	SINGLE LANE 	R1 = MIN 120MM R2 = MAX 6MM C = MAX 2,5MM	1200
MIGNON-300	320 — 240	10 - 80	80 x 50 x 20	AUTOMATIC SINGLE LANE 	SINGLE LANE 	BANDED — BANDLESS	1350



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